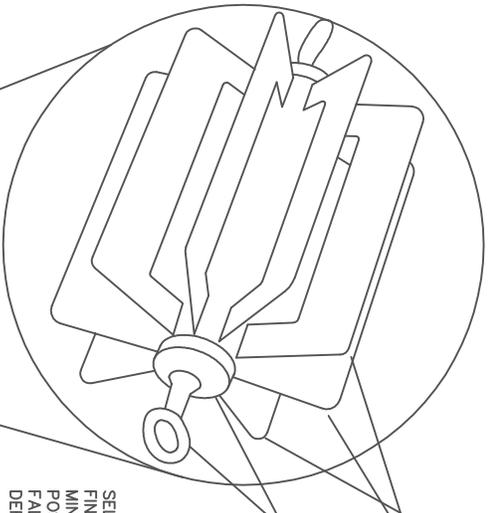
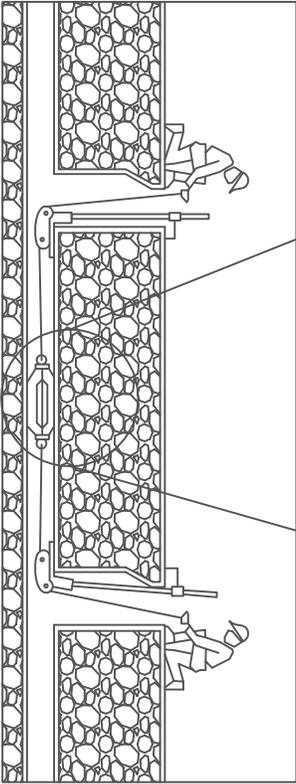


INTERCHANGEABLE FIN SETS AVAILABLE FOR 4" THROUGH 48" PIPE



SELF-CLEANING FIN DESIGN MINIMIZES THE POSSIBILITY OF FALSE PIPE DEFLECTIONS.

MANDREL ASSEMBLY PULLING EYEBOLTS



THE DEFLECTION TEST GAUGE CAN BE PULLED EASILY THROUGH THE PIPELINE.

- NOTES:**
- AFTER INSTALLATION A DEFLECTION TEST IS REQUIRED NO SOONER THAN 24 HOURS OF TRENCH BACKFILLING. INITIAL DEFLECTION SHALL BE LIMITED TO 3% OF THE UNDEFLECTED DIAMETER.
 - PIPE SHALL BE ASTM D-3034, SDR 35 IN 12.5 FOOT LAYING LENGTHS WITH ELASTOMERIC SEALED JOINTS IN ACCORDANCE WITH ASTM D-3212.
 - MANDREL TO BE MADE FROM AIRCRAFT-QUALITY ALUMINUM OR APPROVED EQUAL.
 - EACH FIN SET IS TO BE STAMPED WITH THE PIPE DIAMETER AND PERCENT DEFLECTION.
 - MANDREL LENGTH TO BE 10 INCHES, MANDREL WEIGHT TO BE 4 LBS.
 - MANDREL TO BE PROVIDED BY CONTRACTOR IT MUST BE MEASURED AND APPROVED FIRST BY FULTON COUNTY INSPECTOR.
 - A SECOND DEFLECTION TEST MAY BE REQUIRED AT THE END OF THE MAINTENANCE PERIOD. THE FULTON COUNTY INSPECTOR MAY REQUIRE A 5% DEFLECTION TEST AT THIS TIME PRIOR TO THE RELEASE OF THE MAINTENANCE BONDS AND THE FINAL ACCEPTANCE OF THE IMPROVEMENTS INTO COUNTY MAINTENANCE.

BASE INSIDE DIAMETER AND 3%, 5%, 7.5% MANDREL DIMENSIONS

NORMAL SIZE INCHES	AVERAGE SIZE DIAMETER	BASE INSIDE DIAMETER	3% DEFLECTION	5% DEFLECTION	7.5% DEFLECTION
6	5.893	5.742	5.569	5.454	5.31
8	7.891	7.665	7.435	7.281	7.09
10	9.864	9.563	9.276	9.084	8.84
12	11.737	11.361	11.020	10.792	10.51
15	14.374	13.898	13.481	13.203	12.86

FULTON COUNTY STANDARD DETAIL 106
MANDREL DETAIL FOR
PVC PIPE INSTALLATION

DATE	REVISIONS	DATE	REVISIONS
E/08	NRR		

DGS/DRN/CHKD: CMS
APPROVED: _____
DATE: 12-2-05



FULTON COUNTY PUBLIC WORKS
141 PRYOR ST. ATLANTA, GA. 30303
404-612-7400 FAX: 404-224-0498

DRAWING NO. 106